## DEC\_ARATION AND POWER OF ATTO. NEY

As a below named inventor, I h reby declare that:

My residence, post office address and citizenship are as stated below my name.

I verily believe I am/we are th original, first and sole/joint inventor(s) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

### NOVEL PROCESSES FOR THE PREPARATION OF (R)-α-(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

|                               | FLUORC   | )FHENILJEINIEJ-VIII   | 2.22   | •   |
|-------------------------------|--|---|--|---|
|                               | and the specification of which (check one)   | was filed on 3/11/99 and was amended or was described and c and as ame  | laimed in PCT Intl Application Number<br>nded under PCT Article 19 on  | filed on (if any).                                |
|                               | I hereby state that I have rev<br>claims as amended by any an<br>I acknowledge the duty to disc<br>to patentability as defined in 3  | close to the U.S. Patent and  | contents of the above identified speci<br>Trademark Office all information know  | fication, including the                           |
|                               | I hereby claim foreign priority<br>or inventor's certificate listed<br>certificate having a filing date                              | benefits under Title 35, Unit<br>below. I have also identi<br>before that of the application  | ed States Code §119 of any foreign ap<br>fied below any foreign application for<br>n on which priority is claimed.   | plication(s) for patent<br>r patent or inventor's |
| Foreign<br>Priority:          | Number Co  | ountry  | Day/Month/Year Filed   |   |
| Prior<br>Foreign<br>Appin(s): |  | ountry  | Day/Month/Year Filed   | :   |
|                               | The OF United States Code & 119(e) of any United States Provisio   |   |  | visional application(s)                           |
|                               | Number   |   | Filing Date  |   |
|                               | and, insofar as the subject of application in the manner p   | matter of each of the claims rovided by the first paragraph   | Code §120 of any United States app<br>of this application is not disclosed in to<br>the of Title 35, United States Code §1:<br>ility as defined in Title 37, Code of Fed<br>or application and the national or PCT | 12, I acknowledge the                             |
|                               | Application Serial No.   | iling Date  | Status (Patented, Pending)   |   |
| Trademan                      |  | 800.  | his application and to transact all businoechst Marion Roussel, Inc., Ro   | ness in the Patent and bute #202-206, P.O.        |
|                               | . 1. Charlotte L. Barne  | ey, Reg. No. 35,060   | TEL. (908)231-4551   |   |
|                               | Charlotte L. Barney Balaram Gupta Barbara E. Kurys Carolyn D. Moon Mark C. Nelligan Stephen L. Nesbitt T. Helen Payne Louis J. Wille | Registration No. 35,0<br>Registration No. 40,0<br>Registration No. 34,6<br>Registration No. 36,3<br>Registration No. 28,5<br>Registration No. 36,6<br>Registration No. 32,5 | 009<br>550<br>022<br>889<br>981<br>889   | ·   |

I hereby declare that all statements made herein of my own knowledg are true and that all statements made on information and belief are b lieved to be true; and further that these statements were made with the knowledge that willful false statements and the like so mad are punishable by fine or imprisonment, or both, under Title 18, United States code \$1001, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

| 1. Full name: Alan G. Bina  | 2. Full name: Edward D. Daugs   |
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| Signature:  | Signature:  |
| Date:   | — Date:   |
| Country of Citizenship: United States of America                    | Country of Citizenship: United States of America  |
| Residence: Overland Park, KS (City and State/City and Country only) | Residence: Midland, MI  |
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| P. O. Address: 11806 Hardy  |   |
| Overland Park, KS 66210   | Midland, MI 48642   |
| 3. Full name: Jonathan C. Evans                                     | 4. Full name: Hans-Wolfram Flemming   |
| · • · · · · · · · · · · · · · · · · · ·                             | 7   |
| Signature:  | Signature: 72.00 29 J   |
| Date:   | Date: 12.10.29  |
| Country of Citizenship: United States of America                    |   |
| Paridonas Midland MI  | Residence: Usingen, Germany   |
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| 5. Full name: Gerard Guillamot                                      | 6. Full name: Robert A. Hawthorne   |
| Signature:  | — Signature:  |
| Date:   | Date:   |
| Country of Citizenship: France                                      |   |
| Residence: Poissy, France   | Residence: Kansas City, KS  |
| (City and State/City and Country only)                              | (City and State/City and Country only)  |
| P. O. Address: <u>8 Rue du 11 November 1918</u>                     | P. O. Address: 2122 Bristow   |
| Poissy 78300, FRANCE  | Kansas City KS 66103  |

| Attorney Docket No. HMR2018B                                  |  |
|---|--|
| TITLE OF INVENTION:   |  |
| NOVEL PROCESSES FOR THE PREPARAT                              | ION OF (R)-α-(2,3-DIMETHOXYPHENYL)-1-[2-(4-      |
| FLUOROPHENYL)ETH  | YL]-4-PIPERIDINEMETHANOL                         |
|   |  |
|   |  |
| Inventors(s): Additional names and signatures are atta        | ached.   |
| Inventor(s)   |  |
| 7. Full name: Thomas Heinz Eduard Hilpert                     | 8. Full name: James E. Hitt                      |
| Signature: Thomas Heins Edward Refalf                         |  |
| Date: 06. Okt. 1999   | Signature: Date:                                 |
|   | Country of Citizenship: United States of America |
| Country of Citizenship: Germany Residence: Schmitten, Germany | Residence: Midland, MI                           |
| Residence: Schmitten, Germany (City and State/Country only)   | (City and State/Country only)                    |
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| 9. Full name: Chi-Hsin R. King                                | 10. Full name: Johannes Nicolaas Koek            |
| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America              | Country of Citizenship: The Netherlands          |
| Residence: Slingerlands, NY 12159                             | Residence: Sauwerd, The Netherlands              |
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| 11 C " Fundamials M. Laukarrica                               | 12. Full name: John R. Lefler                    |
| 11. Full name: Frederick M. Laskovics                         | 12. Full halife. John R. Dellet                  |
| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America              | Country of Citizenship: United States of America |
| Residence: Cincinnati, OH                                     | Residence: Overland Park, KS                     |
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Cincinnati, Ohio 45249

I hereby declare that all statements mad herein of my own knowledge are true and that all statements mad on information and belief are believed to be tru; and further that the se statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Title 18, United States code \$1001, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

| Inventors(s): Additional names and signatures are attack            | ched.  |
|---|--|
| 1. Full name: Africa - Bina -                                       | 2. Full name: Edward D. Daugs                    |
| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America                    | Country of Citizenship: United States of America |
| Residence: Overland Park, KS (City and State/City and Country only) | Residence: Midland, MI                           |
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| 3. Full name: Jonathan C. Evans                                     | 4. Full name: Hans-Wolfram Flemming              |
|   |  |
| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America                    | Country of Citizenship: Germany                  |
| Residence: Midland, MI  | Residence: Usingen, Germany                      |
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|   |  |
| 5. Full name: Gerard Guillamot                                      | 6. Full name: Robert A. Hawthorne                |
| a Margaret  |  |
| Signature:  | Signature:                                       |
| Signature:  | Date:  |
| Country of Citizenship: France                                      | Country of Citizenship: United States of America |
| Residence: Poissy, France   | Residence: Kansas City, KS                       |
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| P. O. Address: 8 Rue du 11 November 1918                            | P. O. Address: 2122 Bristow                      |
| Poissy 78300, FRANCE  | Kansas City, KS 66103                            |

| Attorney Docket No. HMR2010B                           | —- ····   |
|--|---|
| TITLE OF INVENTION:  NOVEL PROCESSES FOR THE PREPARATI | ON OF (R)-α-(2,3-DIMETHOXYPHENYL)-1-[2-(4-              |
| FLUOROPHENYL)ETHY                                      | L]-4-PIPERIDINEMETHANOL                                 |
|  |   |
| nventors(s): Additional names and signatures are atta  | ched.   |
| Inventor(s)  |   |
| 13. Full name: Alexey L. Margolin                      | 14. Full name: Sharon K. Minish                         |
| <u></u>  | · 5·· · · · · ·   |
| Signature:   | Signature:  |
| Date:  | Date:   |
| Country of Citizenship: United States of America       | Country of Citizenship: <u>United States of America</u> |
| Residence: Newton, MA (City and State/Country only)    | Residence: Raytown, MO (City and State/Country only)    |
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| Newton, MA 02461                                       | Raytown, MO 64133                                       |
| Newton, Inter 02-101                                   |   |
|  | 16. Full name: Lian G. Rajewski                         |
| 15. Full name: Thomas T. Ortyl                         |   |
|  | Signature Sisind Prayew ∈                               |
| Signature:   | Date: 11 October 99                                     |
| Date: Country of Citizenship: United States of America | Country of Citizenship: United State of America         |
| Residence: Zionsville, IN                              | Recidence: Lawrence, KS                                 |
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| P. O. Address: 11801 Arborhill Drive                   | P. O. Address: 4628 Muirfield Drive                     |
| Zionsville, Indiana 46077                              | Lawrence, KS 66047                                      |
|  | •   |
|  | AO - II D. I. D. Claylanda                              |
| 17. Full name: Marvin J. Sack                          | 18. Full name: Paul F. Skultety                         |
| Signature:   | Signature:  |
| Date:  | Date:   |
| Country of Citizenship: United States of America       | Country of Citizenship: United States of America        |
| Residence: Raymore, MO                                 | Peridence: Leawood, KS                                  |
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| P. O. Address: 208 West Laredo Trail                   | P. O. Address: 4905 150 <sup>th</sup> Street            |
| Raymore, MO 64083                                      | Leawood, KS 66224                                       |

Attorney Docket No. HMR2018B

TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)-α-(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

| iacieu.  |
|--|
|  |
| 8. Full name: James E. Hitt                          |
| Signature:   |
| Date:  |
| Country of Citizenship: United States of America     |
| Residence: Midland, MI (City and State/Country only) |
| P. O. Address: 2250 Cardinal                         |
| P. O. Address: 2250 Cardinal Midland, MI 48642       |
| 10. Full name: Johannes Nicolaas Koek                |
| · · · · · · · · · · · · · · · · · · ·                |
| Signature:   |
| Date: 10 - 6 - 99                                    |
| Country of Citizenship: The Netherlands              |
| Residence: Sauwerd, The Netherlands                  |
| (City and State/Country only)                        |
| P. O. Address: Schoolstraat 16                       |
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| 12. Full name: John R. Lefler                        |
| Signature:   |
| Date:  |
| Country of Citizenship: United States of America     |
| Peridence Overland Park, KS                          |
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| Overland, Park, KS 66210                             |
|  |

I hereby declare that all stat ments made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements wer made with the knowledge that willful false statements and the like so made are punishable by fin or imprisonment, or both, under Title 18, United States code §1001, and that such willful false statements may jeopardize the validity of the application or any patent issued the reon.

| 1. Full name: Alan G. Bins  | 2. Full name: Edward D. Daugs                                      |
|---|--|
| Signature:  | Signature  |
| Date:   | _ Date: 40C759   |
| Country of Citizenship: United States of America                    | Country of Citizenship: United States of America                   |
| Residence: Overland Park, KS (City and State/City and Country only) | Residence: Midland, MI (City and State/City and Country only)      |
| P. O. Address: 11806 Hardy  | *                            |
| Overland Park, KS 66210   | Midland, MI 48642  |
| 3. Full name: Jonathan C. Evans                                     | 4. Full name: Hans-Wolfram Flemming                                |
| •   |  |
| Signature: Jahn Chart   | Signature:   |
| Date: 10/4/99   | Date:  |
| Country of Chizenship: United States of America                     |  |
| Residence: Midland, MI  |  |
| (City and State/City and Country only)                              | Residence: Usingen, Germany (City and State/City and Country only) |
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| 5. Full name: Gerard Guillamot                                      | 6. Full name: Robert A. Hawthorne                                  |
| Signature:  | Signature:   |
| Date:   | Date:  |
| Country of Citizenship: France                                      | Country of Citizenship: United States of America                   |
| Residence: Poissy, France   | Residence: Kansas City, KS   |
| (City and State/City and Country only)                              | (City and State/City and Country only)                             |
| P. O. Address: 8 Rue du 11 November 1918                            | P. O. Address: 2122 Bristow  |
| Poissy 78300, FRANCE  | Kansas City, KS 66103  |

Attorney Docket No. HMR2018B

### TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)- $\alpha$ -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

| Inventors(s): Additional names and signatures are a         | attached.  |
|---|--|
| Inventor(s)   |  |
| 7. Full name: Thomas Heinz Eduard Hilpert                   | 8. Full name: James E. Hitt                      |
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| Signature:  | Signature: June E. Bris                          |
| Date:   |  |
| Country of Citizenship: Germany                             | Country of Citizenship: United States of America |
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| 9. Full name: Chi-Hsin R. King                              | 10. Full name: Johannes Nicolaas Koek            |
| •   |  |
| Signature:  | Signature:                                       |
| Date:   |  |
| Country of Citizenship: United States of America            | Country of Citizenship: The Netherlands          |
| Residence: Slingerlands, NY 12159                           | Residence: Sauwerd, The Netherlands              |
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|   |  |
| •   |  |
| 11. Full name: Frederick M. Laskovics                       | 12. Full name: John R. Lefler                    |
|   |  |
| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America            | Country of Citizenship: United States of America |
| Residence: Cincinnati. OH                                   | Residence: Overland Park, KS                     |
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| Cincinnati, Ohio 45249                                      | Overland, Park, KS 66210                         |

Attorney Docket No. HMR2018B

TITLE OF INVENTION:

Inventor(s)

NOVEL PROCESSES FOR THE PREPARATION OF (R)- $\alpha$ -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

| 19. Full name: Sandra K. Stolz-Dunn                | 20. Full name: Alonzo L. Tigner                  |
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| Signature:   | Signature:                                       |
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| 21. Full name: Ian A. Tomlinson                    | 22. Full name:                                   |
| Signature: Van a. Tauluz                           | Signature:                                       |
| Date: October 6, 1999                              | Date:  |
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|  |  |
| 23. Full name:                                     | 24. Full name:                                   |
| Signature:   | Signature:                                       |
| Date:  | Date:  |
| Country of Citizenship:                            | Country of Citizenship:                          |
|  | Residence:(City and State/Country only)          |
| Residence:(City and State/Country only)            | (City and State/Country only)                    |
| P. O. Address:                                     | P. O. Address:                                   |

Attorney Docket No. HMR2018B

### TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)- $\alpha$ -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

| Inventors(s): Additional names and signatures are           | attached.   |
|---|---|
| Inventor(s)   |   |
| 7. Full name: Thomas Heinz Eduard Hilpert                   | 8. Full name: James E. Hitt                             |
| Signature:  | Signature:  |
| Date:   |   |
| Country of Citizenship: Germany                             | Country of Citizenship: United States of America        |
|   | Residence: Midland, MI                                  |
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| 9. Full name: Chi-Hsin R. King                              | 10. Full name: <u>Johannes Nicolaas Koek</u>            |
| Signature:  | Signature:  |
| Date:   | _ Date:   |
| Country of Citizenship: United States of America            | Country of Citizenship: The Netherlands                 |
| Residence: Slingerlands, NY 12159                           | Residence: Sauwerd, The Netherlands                     |
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|   |   |
| 11. Full name: Frederick M. Laskovics                       | 12. Full name: John R. Lefler                           |
| Signature Milauck M. Saskoves                               | Signature:  |
| Date: 5 October 1999  | Date:   |
| Country of Citizenship: United States of America            | Country of Citizenship: <u>United States of America</u> |
| Residence: Cincinnati, OH                                   | Residence: Overland Park, KS                            |
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| nventors(s): Additional names and signatures are a      | attached.  |
|---|--|
| inventor(s)   |  |
| 13. Full name: Alexey L. Margolin                       | 14. Full name: Sharon K. Minish                  |
| Alan Handa  |  |
| Signature: Mayer Mayer                                  | Signature:                                       |
| Signature: Meyer Mayalm  Date: 1011/99                  | Date:  |
| Country of Citizenship: United States of America        | Country of Citizenship: United States of America |
| Decidence Nowton MA                                     | Pecidence: Raytown MO                            |
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|   | •  |
| 15. Full name: Thomas T. Ortyl                          | 16. Full name: Lian G. Rajewski                  |
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| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America        | Country of Citizenship: United State of America  |
| Residence: Zionsville, IN                               | Residence: Lawrence, KS                          |
| Residence: Zionsville, IN (City and State/Country only) | (City and State/Country only)                    |
| P. O. Address: 11801 Arborhill Drive                    | P. O. Address: 4628 Muirfield Drive              |
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| 17. Full name: Marvin J. Sack                           | 18. Full name: Paul F. Skultety                  |
| Signature:  | Signature:                                       |
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| Country of Citizenship: United States of America        | Country of Citizenship: United States of America |
| Residence: Raymore, MO                                  | Residence: Leawood, KS                           |
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|---|--|
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| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America                    | Country of Citizenship: United States of America |
| Residence: Overland Park, KS (City and State/City and Country only) | Residence: Midland, MI                           |
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| P. O. Address: 11806 Hardy  |  |
| Overland Park, KS 66210   | <u>Midland, MI 48642</u>                         |
| 3. Full name: Jonathan C. Evans                                     | 4. Full name: Hans-Wolfram Flemming              |
| Signature:  | . Signature:                                     |
| Date:   | Date:  |
| Country of Citizenship: United States of America                    | Country of Citizenship: Germany                  |
| Residence: Midland, MI  | Residence: Usingen, Germany                      |
| (City and State/City and Country only)                              | (City and State/City and Country only)           |
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| Midland, MI 48642   | D-61250 Usingen, GERMANY                         |
| 5. Full name: Gerard Guillamot                                      | 6. Full name: Robert A. Hawthorne                |
| Signature:  | Signature: Roly A Howthom                        |
| Date:   | Date: \0/1/49                                    |
| Country of Citizenship: France                                      |  |
| Residence: Poissy, France   | Residence: Kansas City, KS                       |
| (City and State/City and Country only)                              | (City and State/City and Country only)           |
| P. O. Address: 8 Rue du 11 November 1918                            | P. O. Address: 2122 Bristow                      |
| Poissy 78300, FRANCE  | Kansas City, KS 66103                            |

Attorney Docket No. HMR2018B

### TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)- $\alpha$ -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

| Inventors(s): Additional names and signature                | res are attached.                                |
|---|--|
| Inventor(s)   | •  |
| 7. Full name: Thomas Heinz Eduard Hilpert                   | 8. Full name: James E. Hitt                      |
| Signature:  | Simplemen  |
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| Date: Country of Citizenship: Germany                       |  |
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| D-61389 Schmitten, GERMANY                                  | Midland, MI 48642                                |
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| 9. Full name: Chi-Hsin R. King                              | 10. Full name: Johannes Nicolaas Koek            |
| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America            | Country of Citizenship: The Netherlands          |
| Residence: Slingerlands, NY 12159                           | Residence: Sauwerd, The Netherlands              |
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| P. O. Address: 709 WasenthaWay                              | P. O. Address: Schoolstraat 16                   |
| Slingerlands, NY 12159                                      | 9771 BK Sauwerd, THE NETHERLANDS                 |
| 11. Full name: Frederick M. Laskovics                       | 12. Full name: John R. Lefler                    |
| Signature:  | Signature: John R Leller                         |
| Date:   | Date: 0/0/1/99 0                                 |
| Country of Citizenship: United States of America            | Country of Citizenship: United States of America |
| Residence: Cincinnati. OH                                   | Residence: Overland Park, KS                     |
| (City and State/Country only)                               | (City and State/Country only)                    |
| P. O. Address: 10608 Deercreek Lane                         | P. O. Address: 11306 W. 112th Terrace            |
| Cincinnati, Ohio 45249                                      | Overland, Park, KS 66210                         |

Attorney Docket No. HMR2018B

### TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)-α-(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

| Inventors(s): Additional names and signature     | es are attached.                               |
|--|--|
| Inventor(s)                                      | ·  |
| 13. Full name: Alexey L. Margolin                | 14. Full name: Sharon K. Minish                |
| Signature:                                       | Signature: Sharon & Winish                     |
| Date:  | Date: 10-1-99                                  |
| Country of Citizenship: United States of America |  |
| Residence: Newton, MA                            | Residence: Raytown, MO                         |
| (City and State/Country only)                    | (City and State/Country only)                  |
| P. O. Address: 193 Upland Avenue                 | P. O. Address: 9117 E. 73 <sup>rd</sup> Street |
| Newton, MA 02461                                 | Raytown, MO 64133                              |
|  |  |
| 15. Full name: Thomas T. Ortyl                   | 16. Full name: Lian G. Rajewski                |
|  |  |
| Signature:                                       | Signature:                                     |
| Date:  | Date:  |
| Country of Citizenship: United States of America |  |
| Residence: Zionsville, IN                        | Residence: Lawrence, KS                        |
| (City and State/Country only)                    | (City and State/Country only)                  |
| P. O. Address: 11801 Arborhill Drive             | P. O. Address: 4628 Muirfield Drive            |
| Zionsville, Indiana 46077                        | Lawrence, KS 66047                             |
|  |  |
| 17. Full name: Marvin J. Sack                    | 18. Full name: Paul F. Skultety                |
| Signature: Third Sock                            | Signature: Paul & Doubles                      |
| Date: 19/9/99                                    | Date: 10/0//99                                 |
| Country of Citizenship: United States of America |  |
| Residence: Raymore, MO                           | Residence: Leawood, KS                         |
| (City and State/Country only)                    | (City and State/Country only)                  |
| P. O. Address: 208 West Laredo Trail             | P. O. Address: 4905 150 <sup>th</sup> Street   |
| Raymore, MO 64083                                | Leawood, KS 66224                              |

Attorney Docket No. HMR2018B

TITLE OF INVENTION:

Inventor(s)

NOVEL PRÖCESSES FOR THE PREPARATION OF (R)- $\alpha$ -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

| 19. Full name: Sandra K. Stolz-Dunn                  | 20. Full name: Alonzo L. Tigner                  |
|--|--|
|  |  |
| Signature:   | Signature: Litons Traner                         |
| Date:  | Date: 10/4/99 /)                                 |
| Country of Citizenship: United States of America     | Country of Citizenship: United States of America |
| Pecidence: Midland MT                                | Residence: Kansas City, MO 64134                 |
| (City and State/Country only)                        | (City and State/Country only)                    |
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| Midland, MI 48640                                    | Kansas City, MO 64134                            |
| 21 m v T 4 m - V                                     |  |
| 21. Full name: Ian A. Tomlinson                      | 22. Full name:                                   |
| Signature:   | Signature:                                       |
| Date:  | Date:  |
| Country of Citizenship: United States of America     | Country of Citizenship:                          |
| - · · · · · · · · · · · · · · · · · · ·              |  |
| Residence: Midland, MI (City and State/Country only) | Residence:(City and State/Country only)          |
| P. O. Address: 4415 Andre Street                     | P. O. Address:                                   |
| Midland, MI 48642                                    |  |
| 23. Full name:                                       | 24 - "   |
| 55. Full name:                                       | 24. Full name:                                   |
| Signature:   | Signature:                                       |
| Date:  | Date:  |
| Country of Citizenship:                              | Country of Citizenship:                          |
| Residence:(City and State/Country only)              | Residence:                                       |
| (City and State/Country only)                        | Residence:(City and State/Country only)          |
| P. O. Address:                                       | P. O. Address:                                   |

Attorney Docket No. HMR2018B

### TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)- $\alpha$ -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

| Inventors(s): Additional names and signatures are at   | tached.   |
|--|---|
| Inventor(s)  |   |
| 13. Full name: Alexey L. Margolin  | 14. Full name: Sharon K. Minish   |
| Signature:   | Signature:  |
| Date:  | Date:   |
| Country of Citizenship: United States of America   | Country of Citizenship: United States of America  |
| Residence: Newton, MA  | Residence: Raytown, MO  |
| (City and State/Country only)  | (City and State/Country only)   |
| P. O. Address: 193 Upland Avenue   | P. O. Address: 9117 E. 73 <sup>rd</sup> Street  |
| Newton, MA 02461   | Raytown, MO 64133   |
| Signature: Monuas T. Ortyl  Signature: Monuas T. Ortyl  Date: October 1, 1999  Country of Citizenship: United States of America  Residence: Zionsville, IN  (City and State/Country only)  P. O. Address: 11801 Arborhill Drive  Zionsville, Indiana 46077 | Signature: Lian G. Rajewski  Signature: Date: Country of Citizenship: United State of America Residence: Lawrence, KS (City and State/Country only)  P. O. Address: 4628 Muirfield Drive Lawrence, KS 66047 |
| 17. Full name: Marvin J. Sack  | 18. Full name: Paul F. Skultety   |
| Signature:   | Signature:  |
| Date:  | Date:   |
| Country of Citizenship: United States of America   | Country of Citizenship: United States of America  |
| Residence: Raymore, MO   | Residence: Leawood, KS  |
| (City and State/Country only)  | (City and State/Country only)   |
| P. O. Address: 208 West Laredo Trail   | P. O. Address: 4905 150 <sup>th</sup> Street  |
| Raymore, MO 64083  | Leawood, KS 66224   |

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and be lief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Title 18, United States code \$1001, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

| 1. Full name: Alan G. Bina  | 2. Full name: Edward D. Daugs                    |
|---|--|
| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America                    | Country of Citizenship: United States of America |
| Residence: Overland Park, KS (City and State/City and Country only) | Residence: Midland, MI                           |
|   | (City and State/City and Country only)           |
| P. O. Address 11806 Hardy   | P. O. Address: 2788 N. Tupelo Drive              |
| Overland Park, KS 66210   | Midland, MI 48642                                |
| 3. Full name: Jonathan C. Evans                                     | 4. Full name: Hans-Wolfram Flemming              |
| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: United States of America                    | Country of Citizenship: Germany                  |
| Residence: Midland, MI  | Residence: Usingen, Germany                      |
| (City and State/City and Country only)                              | (City and State/City and Country only)           |
| P. O. Address: 4616 Congress Drive                                  |  |
| Midland, MI 48642   | D-61250 Usingen, GERMANY                         |
|   | • .  |
| 5. Full name: Gerard Guillamot                                      | 6. Full name: Robert A. Hawthorne                |
| Signature:  | Signature:                                       |
| Date:   | Date:  |
| Country of Citizenship: France                                      | Country of Citizenship: United States of America |
| Residence: Poissy, France   | Residence: Kansas City, KS                       |
| (City and State/City and Country only)                              | (City and State/City and Country only)           |
| P. O. Address: 8 Rue du 11 November 1918                            | P. O. Address: 2122 Bristow                      |
| Poissy 78300, FRANCE  | Kansas City, KS 66103                            |

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### TITLE OF INVENTION:

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| Inventors(s): Additional names and signatures are a   | ttached.   |
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| Inventor(s)   |  |
| 7. Full name: Thomas Heinz Eduard Hilpert   | 8. Full name: James E. Hitt  |
| Signature:  | Signature:   |
| Date:   | Date:  |
| Country of Citizenship: Germany   | Country of Citizenship: United States of America   |
| Residence: Schmitten, Germany   | Residence: Midland, MI   |
| (City and State/Country only)   | (City and State/Country only)  |
| P. O. Address: Kapellenbergstr. 15  | P. O. Address: 2250 Cardinal   |
| D-61389 Schmitten, GERMANY  | Midland, MI 48642  |
| 9. Full name: Chi-Hsin R. King  Signature: Chi-Hsin R. King  Date: Physical Residence: Slingerlands, NY 12159  (City and State/Country only)  P. O. Address: 709 Wasentha Way   | Signature:  Date:  Country of Citizenship: The Netherlands Residence: Sauwerd, The Netherlands (City and State/Country only) P. O. Address: Schoolstraat 16  |
| Slingerlands, NY 12159  11. Full name: Frederick M. Laskovics  Signature: Date: Country of Citizenship: United States of America Residence: Cincinnati, OH (City and State/Country only)  P. O. Address: 10608 Deercreek Lane | 9771 BK Sauwerd, THE NETHERLANDS  12. Full name: John R. Lefler  Signature:  Date:  Country of Citizenship: United States of America  Residence: Overland Park, KS  (City and State/Country only)  P. O. Address: 11306 W. 112th Terrace |
| Cincinnati, Ohio 45249  | Overland, Park, KS 66210   |